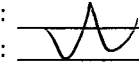
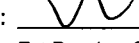


Date: Tuesday, 13/05/2008 2:23:08 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 39250  
 Estimate Number : 13311  
 P.O. Number :  
 This Issue : 13/05/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D37941  
 Drawing Number : PRELIM  
 Project Number : N/A  
 First Issue : / / Type : R & D SM/MED FAB Drawing Revision : PRELIM  
 Material :  
 Previous Run :  
 Due Date : 20/05/2008 Qty: 2 Um: Each  
 Written By :   
 Checked & Approved By :   
 Comment : Est Rev:A 08-05-13 new issue DD verified by:











Additional Product



Job Number:



PRELIMINARY ISSUE

Seq. #:	Machine Or Operation:	Description :
1.0	MNE060S063	NEOPRENE SHEET 0.063
  <p>Comment: Qty.: 0.5733 sf(s)/Unit Total : 1.1466 sf(s)            NEOPRENE SHEET 0.063            Batch: <u>16919</u> <u>AB 8-5-14</u></p>		
2.0	WATER JET	FLOW WATER JET
  <p>Comment: FLOW WATER JET            1-Cut as per Dwg D3794            Dwg Rev: <u>PRE L</u>            Prog Rev: <u>PRE L</u> <u>AB 8-5-14</u> <u>(2)</u>            2-Deburr if necessary</p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
  <p><u>AB 8-5-14</u></p> <p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p>		
4.0	QC8	SECOND CHECK
  <p><b>ENGINEERING APPROVAL</b></p> <p>Comment: SECOND CHECK <u>06.05.14</u></p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
  <p>Comment: PACKAGING RESOURCE #1            Identify and Stock <u>Eng's lab</u>            Location: <u>06-05-16</u> <b>POSITIVE RECALL</b>            EFFECTIVE <u>06-05-13</u> AUTH <u>Y</u>            RELEASED <u>PT</u> DATE <u>06-05-15</u></p>		

NOT FOR  
 STORE PT 06-05-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 13/05/2008 2:23:08 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39250

Part Number: D37941

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/16 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-15

Close at



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

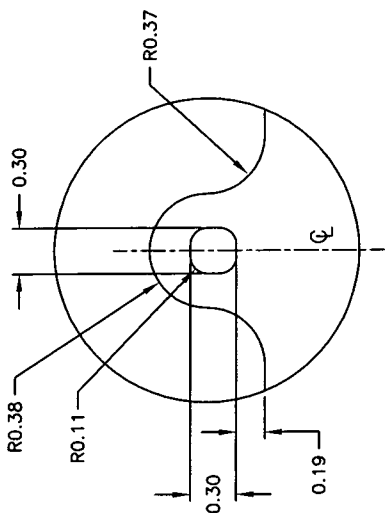
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

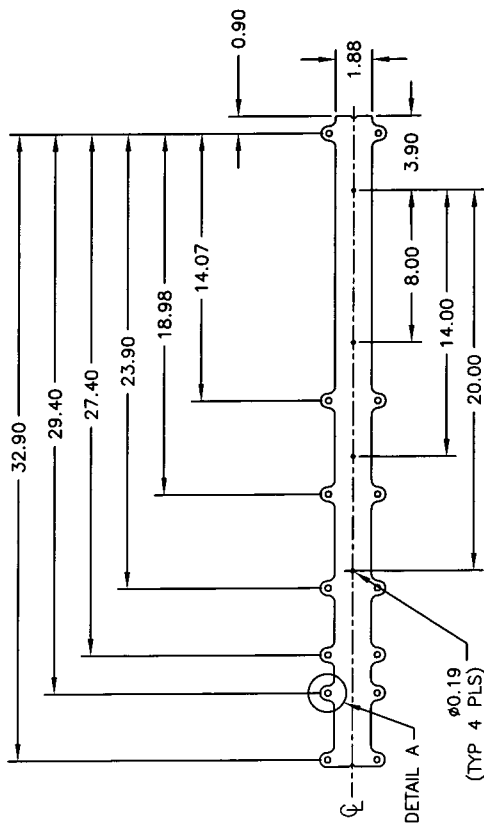
**NOTE:** Date & initial all entries

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3794	REV. A SHEET 1 OF 1
DATE 08.05.13	TITLE GASKET		SCALE NTS
A	08.05.13	NEW ISSUE	

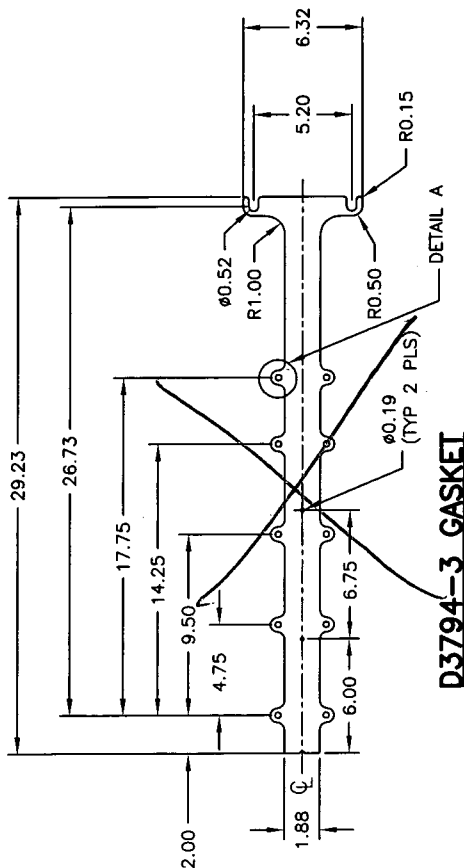
# DETAIL A



**PRELIMINARY ISSUE**  
*PH 08.05.13*



**D3794-1 GASKET**



**D3794-3 GASKET**

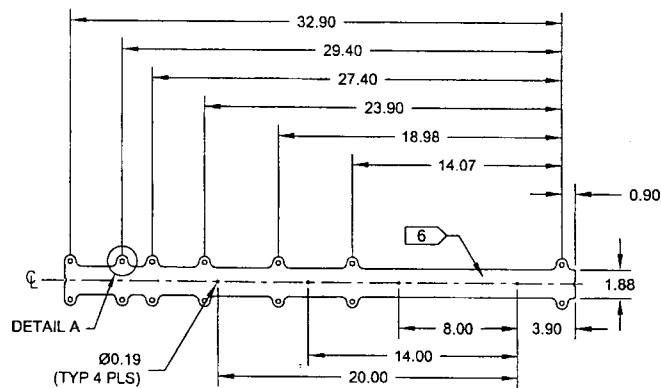
## NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\phi$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

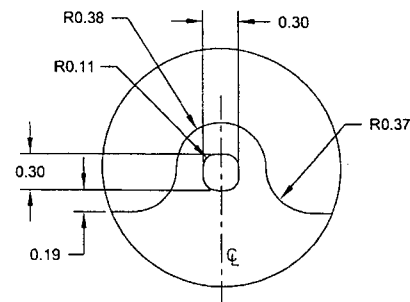
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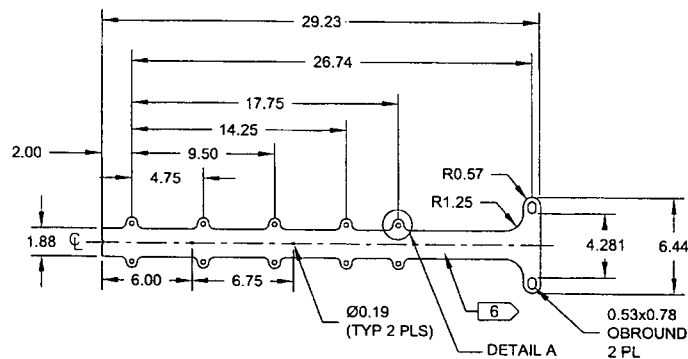




**D3794-1 GASKET**



**DETAIL A**  
SCALE 8X



**D3794-3 GASKET**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

**RELEASED**  
08-05-14

REV.	NEW ISSUE	DESCRIPTION	PH	08.05.14
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.05.14			

**DART AEROSPACE USA, INC**  
PORT HADLOCK, WA

DRAWING NO. REV. A  
D3794 SHEET 1 OF 1  
TITLE SCALE  
GASKET NTS

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